

Scheduling

Options

Sources

Joists

Results

Rems

Plant:

Norcross

Yellow Ticket

Pull

Joist

Optimize

Delivery Schedule

Production Schedule

Wednesday, July 16, 2008

Print Schedule

Stat	BuilderName	JobID	DeliveryID	Subdi
I	Pulte - Atlanta	M08062376	Nb0801464	Views
I	Pulte - Atlanta	M08062377	Nb0801465	Views
I	Pulte - Atlanta	M08072685	Nb0801592	Park Av
I	Pulte - Atlanta	M08072686	Nb0801593	Park Av
I	Pulte - Atlanta	M08072687	Nb0801594	Park Av
I	Pulte - Atlanta	M08072696	Nb0801603	Harmon
I	Pulte - Atlanta	M08072702	Nb0801609	Harmon
I	Hardy Smith Holdings LLC	C08062389	Nb0801635	
P	Stone Construction	C08072782	Nb0801666	
P	Excelsior Group (The)	C08062221	Ny0801667	
P	Koets Corporation	C08052149	Ny0801668	

Series
 LPI-20+ LPI-32 LPI-36 LPI-42 LPI-56

Open Inventory is Displayed as REMS and Unopened Inventory is displayed as BQty. ProLogic Optimizes the use of All available Inventory based on a series of options that the production manager can set using the Options adding flexibility to the application.

9-1/2"

11-7/8"

14"

Qty	Length	BQty	Cost
2	52' 0"	2	10
0	48' 0"		10
0	46' 6"		10
0	45' 0"		10
0	44' 0"		10
0	43' 6"		10
0	40' 0"		10
0	39' 6"		10
0	38' 0"		10
0	36' 6"		10
0	34' 6"		10
0	34' 0"		10
3	33' 6"		10
0	33' 0"		10
0	32' 6"		10
0	31' 0"		10
0	30' 0"		10

Qty	Length	BQty	Cost
10	52' 0"		10
0	50' 0"		10
12	48' 0"	5	10
0	46' 0"		10
0	44' 0"		10
0	42' 0"		10
0	41' 6"		10
0	40' 6"		10
0	40' 0"		10
0	38' 0"		10
0	36' 0"		10
0	35' 6"		10
0	35' 0"		10
0	34' 6"		10
0	34' 0"		10

Qty	Length	BQty	Cost
10	52' 0"	3	10
0	50' 0"		10
18	48' 0"	8	10
0	46' 0"		10
25	44' 0"	6	10
0	42' 0"		10
29	40' 0"	6	10
0	39' 0"		10
0	38' 6"		10
0	38' 0"		10
0	36' 6"		10
16	36' 0"	4	10
0	35' 6"		10
0	35' 0"		10
0	34' 0"		10

M08062376

Nb0801464

DEPTH/SERIES**QT****TH**

This is a sample ProLogic Pull sheet generated so the Yard Forklift Operator can pull a particular job and have the material stacked in the particular order that the production line (worker or machine) will use it. This begins the efficiency model in the production line.

14"LPI20+

14"

14"LPI20+

14"

14LPI20+ REMS

14"

(3)

32'

14LPI42 REMS

14"

(4)

44'

14"LPI42

14"

(7)

44'

14LPI42 REMS

14"

(8)

44'

14"LPI42

14"

(1)

44'

14LPI42 REMS

14"

(1)

44'

14"LPI56

14"

(2)

44'

14"LPI56

14"

(2)

44'

95LPI20+ REMS

9-1/2"

(1)

52'

95LPI20+ REMS

9-1/2"

(2)

6'

Pull (8)/(14LPI20+-40) 14" Deep Joists

Cut (1)	1st Floor	#1	@ 37' 3-3/4"		Cut: (8) #1's Complete
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Single Punch Hole @ 54" From RedEnd				
Single Punch Hole @ 138" From RedEnd				
Single Punch Hole @ 312" From RedEnd				
Single Punch Hole @ 384" From RedEnd				
				(8) REMS 2'-8"

Pull (1)/(14LPI20+-52) 14" Deep Joists

Cut (1)	1st Floor	#1A			
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Here is a sample production cut-sheet. Shows the Quantity, Length and Series in the Stack, the Quantity to cut from each piece, the Floor Level, the Piece-Mark on the accompanying drawing, the length to cut (Notice we cut to the nearest 1/8"), the type, number & location of Holes to cut. Then it shows weather or not the remaining material is to be put back in Inventory as REMS or discarded as Trash.

Single Punch Hole @ 54" From RedEnd				
Single Punch Hole @ 138" From RedEnd				
Single Punch Hole @ 312" From RedEnd				
Single Punch Hole @ 384" From RedEnd				

Cut (1)	2nd Floor	#2	@ 15' 1-1/2"		Cut: (1) #2's Out of (7) Total #2
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Single Punch Hole @ 72" From RedEnd				
Single Punch Hole @ 120" From RedEnd				

TRASH 1'-0"